



**Part Number IS1450
1994-01 Acura Integra GSR**

Contents Included:

- 1- Intake System (SR)
- 1- 3" Injen filter (#1014)
- 1- 2.75" X 3" Step hose (#3011)
- 1- 13" 10mm Vacuum hose (#3077)
- 1- Power-Band (.040)(.312) (#4003)
- 1- Power-Band (.048)(.362) (#4004)
- 1- m6 Flange nut (#6002)
- 1- Fender washer (#6010)
- 1- m6 Vibra-mount (#6020)
- 1- 1/4" Coupler (#8008)
- 1- 3 Page instruction

Note: All Parts and accessories are sold on-line at:
"injenonline.com"

Congratulations! You have just purchased the best engineered, dyno-proven intake system available.

Please check the contents of this box immediately. Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended. *Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA



figure 1

Note: Disconnect the negative battery terminal prior to installing this intake system

1. Remove the stock air intake box and air intake duct leading to the throttle body. Disconnect any vacuum lines connected to the air intake duct.
2. **Warning: Allow the car enough time to cool down before attempting to remove any lines.** Remove the metal (PCV) pipe connecting the breather line and water bypass line. See fig. 2 Use the 1/4" coupler to butt the two water lines together. Insert the coupler in line# 1 and use the stock clamp to secure the line take the other line on the thermostat housing port and press it over the open end of the coupler, again use the stock clamp. See figs 3 and 4
3. Slip the step hose to the throttle body and use two clamps on the step hose. Tighten the clamp on the throttle body at this point. See figs. 2 and 4
4. Take the vibra-mount and screw it in place over the strut tower next to the ABS lines. See fig. 5
5. Press the nipple end of the intake into the step hose on the throttle body and align the bracket to the vibra-mount stud. See figs. 6 and 7 Semi-tighten the clamp on the step hose and use the m6 nut and washer to secure the bracket on the vibra-mount. See fig. 7
6. Connect the 13"-10mm hose onto the valve cover port and press the other end over the 1/2" nipple on the intake. See fig. 1
7. Place the 3" Injen filter over the end of the intake and fasten the clamp on the filter. See fig. 1
8. Align the entire intake system for best possible fit. Once proper clearance has been made continue to tighten all nuts, bolts and clamps. See fig. 1
9. Reconnect the negative battery terminal. Remove all rags and tools from the engine compartment and check vacuum lines for leaks prior to starting your engine.